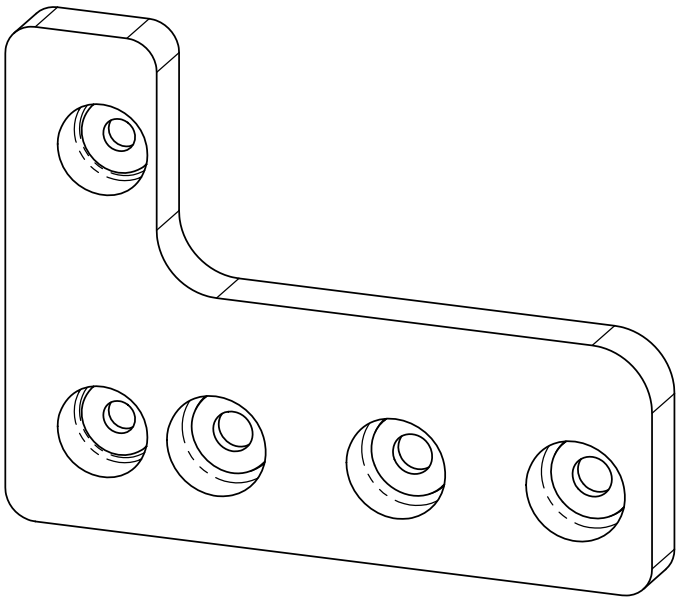
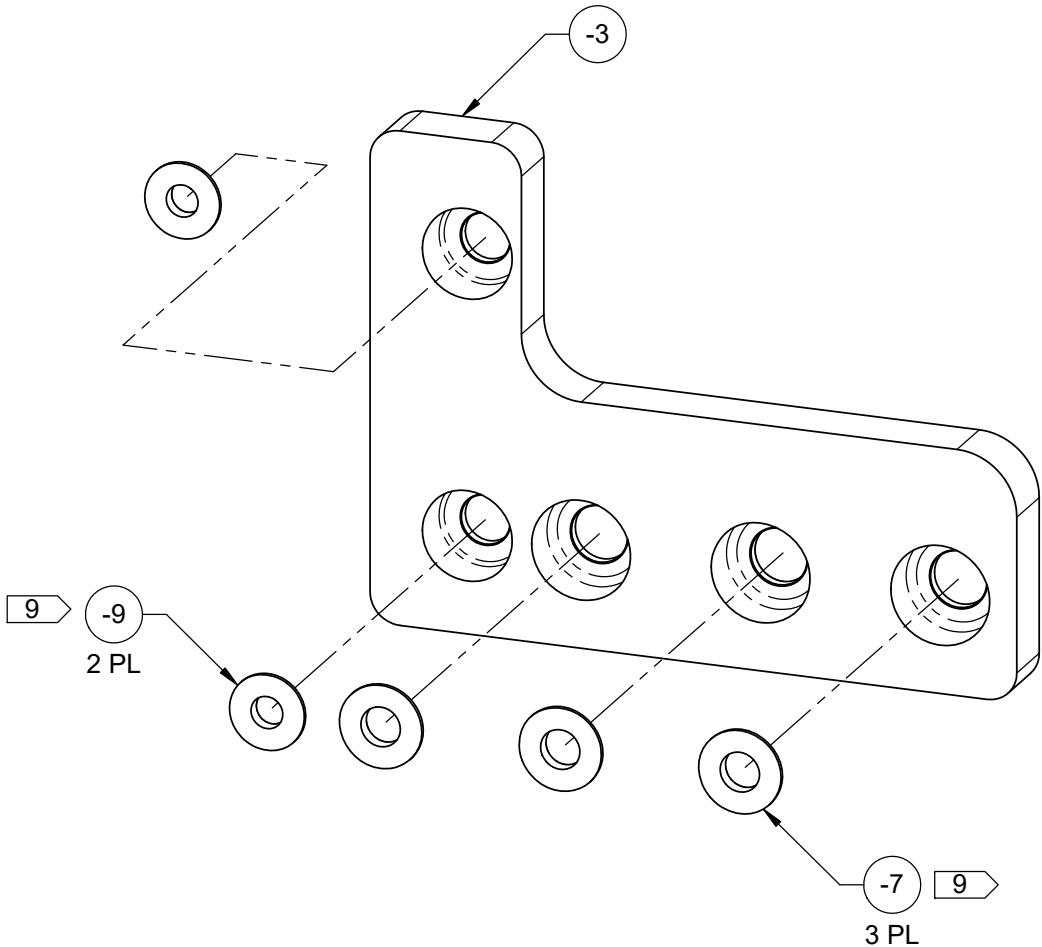


ITEM #	QTY	P/N	DESCRIPTION
-3	1	20NR-80-3	LH PROTECTOR
-7	3	20NR-78-7	BUSHING
-9	2	20NR-78-9	BUSHING

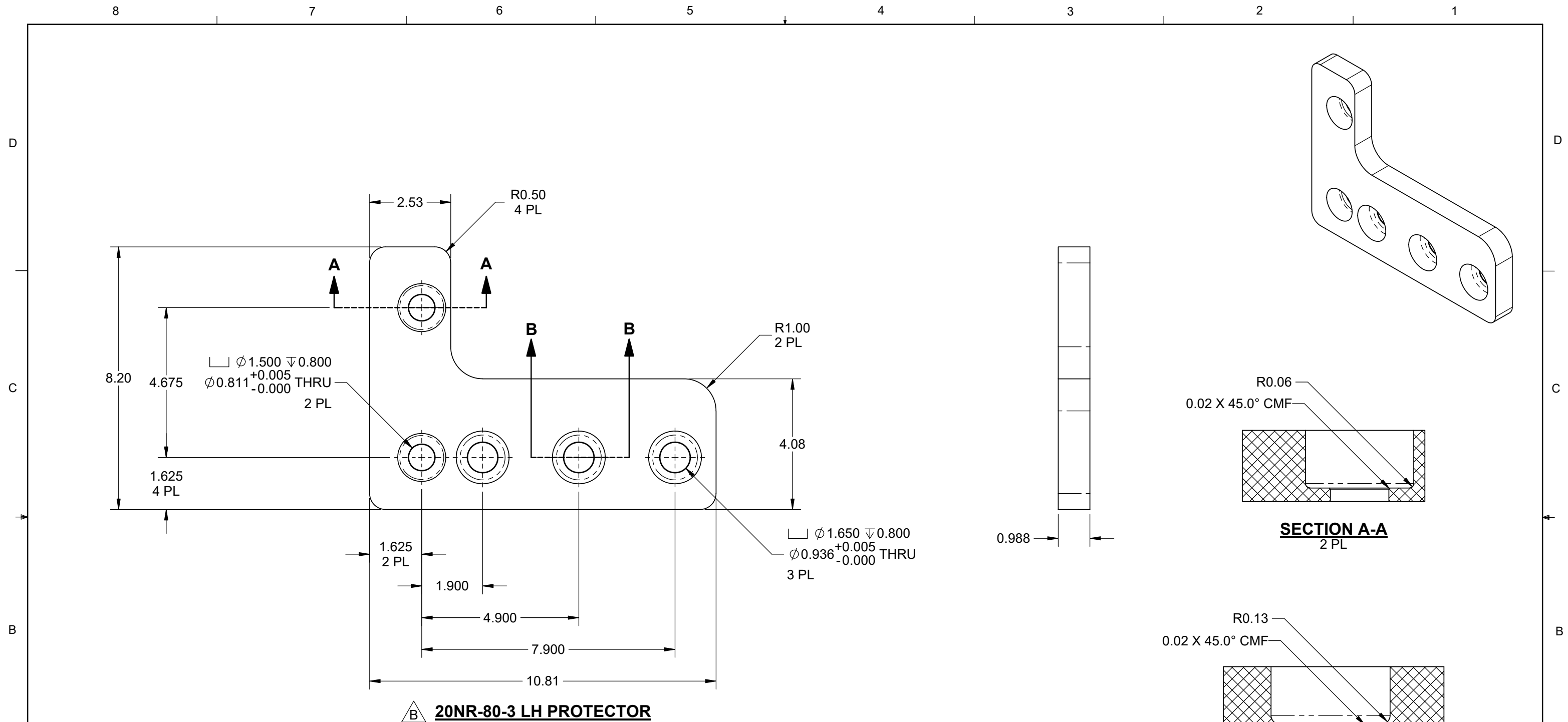


**20NR-80 LH PROTECTOR PLATE ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: NONE  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ASSEMBLE AS SHOWN  
9) APPLY LOCTITE 495 OR EQUIVALENT ON MATING SURFACES  
THEN INSTALL ITEMS 4 AND 5 WITH ITEM -3 AS SHOWN, AND REMOVE EXCESS

RELEASED  
2020 NOV 04

B	SEE REVISION 1 FOR REVISION HISTORY UPDATE DRAWING TEMPLATE REMOVED 20NR-80-1, 20NR80-2, AND 20NR-80W ADDED 20NR-80-3, 20NR-78-7, AND 20NR-78-9 ADDED NOTE 9 TO APPLY LOCTITE 495		ECR#30	KPT
	REV.	DESCRIPTION	ECN #	BY
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	KPT		
	CHECKED	ML	TOOL P/N	REV. B
	MFG. APPR.	FK	20NR-80	SHEET 1 OF 2
	APPROVED	<i>M. Lee</i>	TITLE	SCALE
			LH PROTECTOR PLATE ASSY	NTS
	DATE	20.09.03	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

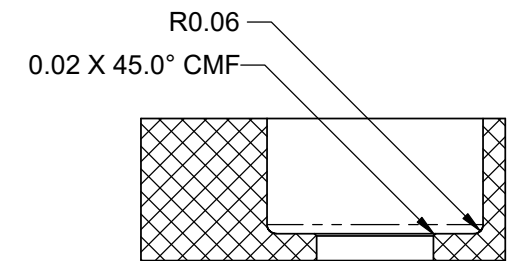
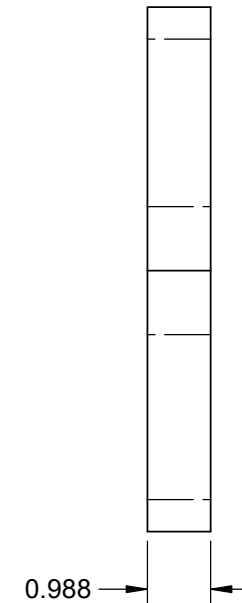
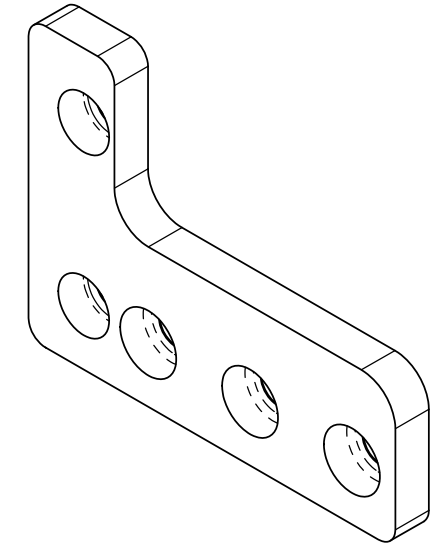


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2020 NOV 04

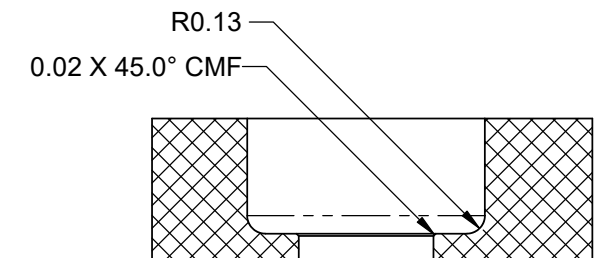
NOTES:

- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN SHEET
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010
- 7) IDENTIFICATION: N/A

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		A
DRAWN	KPT			
CHECKED	ML	TOOL P/N	REV. B	
MFG. APPR.	FK	20NR-80	SHEET 2 OF 2	
APPROVED	<i>M Lee</i>	TITLE	SCALE	
DATE 20.09.03		LH PROTECTOR PLATE ASSY	NTS	
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**SECTION A-A**  
2 PL



**SECTION B-B**  
3 PL